

# JOB DESCRIPTION



## CNC MACHINIST

The position will be directly responsible for the operation, care and daily of SUN Pipeline Solutions' array of manufacturing machines and associated equipment. Equipment includes CNC/DNC machining centers, manual lathe and mill, bandsaw, table saw, grinders, and any other equipment used for fabrication. The position will report directly to the Manufacturing Manager and will ensure safe and efficient production of various parts needed for company products. The position will also collaborate heavily with the company manufacturing engineer to ensure quality parts are produced.

### Essential Functions

- Setting up CNC machining centers, including setting work offsets, tool length offsets, loading programs, etc.
- Performing manual machining and fabrication as required by the company.
- Keeping inventory of items such as drills, end mills, inserts, and other cutting tools, including the tool holders used in machine spindles.
- Submitting orders for needed items such as tools, coolant, lubricants, material stock, etc.
- Daily and weekly cleaning of the manufacturing area.

### Required Skills/Knowledge

- 5+ years' experience in a manufacturing environment where setting up and operating CNC machines was frequent.
- The individual considered for this role will have excellent critical thinking and problem-solving skills and must have good attention to detail.
- Thorough knowledge of machine operating code (g-code) and must be able to read and write programs.
- The individual considered will have experience with and be able to apply machine speeds and feeds according to varying situations such as material, tool, and cutting conditions.

### Qualifications

- Experience working with one-off and custom tooling where scrap parts are unacceptable.
- Experience working in a mold-making environment.
- Experience working with DNC (Direct Numerical Control or drip-feeding) via a separate PC.

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## Equal Employment Opportunity

Equal Employment Opportunity and Affirmative Action employer and all qualified applicants will receive consideration for employment without regard to race, color, religion, sex, sexual orientation, gender identity, gender expression, marital status, age, national origin, disability status, protected veteran status, or any other characteristic protected by law. We are committed to building a diverse workforce and we actively encourage women, minorities, people with disabilities and veterans to apply.

- \* We are only able to employ those legally authorized to work in the US. Thank you for submitting your application. Please note that only selected candidates will be contacted.
- \* All selected candidates are subject to a pre-employment drug screen.
- \* All qualified applicants will receive consideration for employment without regard for age, race, color, religion, sex, sexual orientation, gender identity, national origin, disability, or status as a protected veteran.
- \* For a complete list of career opportunities please visit [inlineservices.com](https://inlineservices.com)
- \* Reasonable Accommodations may be made to enable individuals with disabilities to perform the essential functions.